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PATENT

WAVE-CUT OVERLAPPING TRASH BAGS

ABSTRACT

A process for assembling wave-cut trash bags for
5 overlapping dispensing includes the steps of providing a
flattened blown-film polymeric tube; providing sets of
closely spaced, parallel seals extending across the entire
width of the flattened blown-film polymeric tube at
periodic intervals there along; providing a transversely
10 extending line of perforations between the seals comprising
each set of closely spaced, parallel seals; and providing
a wave shaped line of perforations extending transversely
across the entire width of the flattened blown-film
polymeric tube at a location equidistance between adjacent
15 closely spaced, parallel sets of seals. The flattened
blown-film polymeric tube is separated along each
transversely extending line of perforations and along each
wave shaped line of perforations after which the leading
end of each following trash bag is positioned in an
20 overlapping relationship with the trailing end of the
preceding trash bag to facilitate overlapping dispensing.